# CODEX COMMITTEE ON METHODS OF ANALYSIS AND SAMPLING (41th Session)

## Budapest, Hungary, 17 – 21 May 2021

## **European Union Comments on**

## CL 2020/31/MAS:

# Request for comments: (i) the proposed revised Guideline on Measurement Uncertainty (ii) Information document on procedures for the estimation of measurement uncertainty; and (iii) criteria to select Type II methods from multiple Type III methods "

Mixed Competence Member States Vote

### (i) The proposed revised Guideline on Measurement Uncertainty

#### **General comments:**

The European Union and its Member States (EUMS) congratulate Germany for leading the work on the revision of CXG 54 – 2004 and reviewing the draft document based on the comments received through CL 2019/80/OCS and published as CX/MAS 20/41/7. The Committee may wish to consider the suggested copy edits.

#### **Specific comments:**

Para 2 and 3: Para 2 and 3 could be combined as both state that sampling is out-of-scope of the draft. Suggested wording:

The present document does not provide guidance for the evaluation of the contribution of sampling to the total uncertainty of a measurement result and it does not provide guidance as to how to take measurement uncertainty into account in the specification of sampling plans for acceptance sampling in connection with lot inspection.

Para 15: The suggested wording could improve clarity.

**Para 16**: The EUMS suggest to replace the expression 'target reproducibility standard deviation' by 'standard deviation for proficiency assessment', as this term is used by the ISO standards relating to proficiency testing (ISO/IEC 17043:2010 and ISO 13528:2015).

Para 20: The EUMS suggests modifying the text to avoid mentioning a commercial product.

**Para 28**: The wording 'Measurement uncertainty interval such as those in Figure 1 cannot be used as a valid conformity assessment procedure' could be misinterpreted. The EUMS suggest deleting part of the text, which shall read: 'Figure 1 is intended to illustrate the basic principle only the purposes of the principle and shall not be understood as a valid conformity assessment procedure'.

#### Specific comments and copy edits are in track changes in the text below.

#### (ii) Information document on procedures for the estimation of measurement uncertainty

#### **General comments:**

The EUMS welcome the great effort of Germany to provide the technical background necessary for the estimation of measurement uncertainty and the examples for illustrating different use cases; it will certainly support the guidance provided by CXG 54. The content of the information document explains in a comprehensive manner the main approaches to estimate measurement uncertainty, the models and assumptions governing those approaches and provides practical examples. It could profit from better addressing specific needs of Codex members, who mostly deal with test methods validated by collaborative study. Method performance data resulting from collaborative studies do in a number of cases not include certain uncertainty sources e.g. preparation steps related to transforming a laboratory sample into the test portion by grinding, mixing, sieving, etc. This aspect was one of the original triggers for revising the current CXG 54 and an illustrative example could be a valuable addition to the information document.

### (iii) Criteria to select Type II methods from multiple Type III methods

#### **General comments:**

The EUMS congratulate Switzerland for the proposing an approach to select a Type II from several appropriate Type III methods. The described approach is consistent and considers relevant criteria for making the selection. In case that methods with equivalent performance for the concerned measurand(s) are available, the criteria approach could be a valuable alternative to selecting a Type II from several Type III. CCMAS could be invited to develop guidance to assist Commodity Committees in choosing between typing of available methods of comparable (equivalent) performance or transforming performance of existing methods into numeric criteria.

### **Specific comments:**

The purpose of the reference in point vi. of the first chapter (Inclusion criteria...) is unclear and should be explained.

REVISED DRAFT REVISION OF THE *GUIDELINES ON MEASUREMENT UNCERTAINTY* (CXG 54 – 2004)

(Revised proposal prepared by Germany based on comments received at Step 6 and compiled in CX/MAS 20/41/7. Changes are indicated in **bold/underlined** or in strikethrough format)

1. <u>Physical and</u> chemical measurement results in food control are used to assess whether food products meet relevant specifications. The accuracy of measurement results is affected by various error components, and it is important to ensure these errors are properly considered. Since the true value of the quantity being measured is unknown, errors cannot be known exactly. The focus thus shifts to an evaluation of the uncertainty associated with a measurement result. All measurement results have an associated uncertainty; the non-estimation of measurement uncertainty does not mean that there is no uncertainty. The estimation of measurement uncertainty is required to establish the metrological traceability of the measurement results. Accordingly, measurement uncertainty is of utmost importance in **physical and** chemical testing and subsequent decision-making.

2. It should be noted that <u>The present document does not provide guidance for</u>, in this guideline, the evaluation of <u>the contribution of sampling to the total uncertainty of a measurement</u> <u>resultuncertainty is not included.</u>

3. <u>The present document does not provide guidance as to how to take measurement uncertainty into account in the specification of sampling plans for acceptance sampling in connection with lot inspection.</u>

4. The Codex Alimentarius Commission has developed *Guidelines for the Assessment of the Competence of Testing Laboratories Involved in the Import and Export Control of Foods* (CXG 27-1997). They recommend that laboratories involved in food control for import/export should adopt the general criteria set forth in ISO/IEC 17025 [1]. This standard requires that where necessary for the interpretation of the test results and where applicable measurement uncertainty shall be included in the test report. The ISO/IEC 17025 standard also requires that the measurement uncertainty and its level of confidence must be made available to the user (customer) of the results, on request. The use of measurement uncertainty in establishing decision rules must be documented. In summary, the ISO/IEC 17025 standard requires that information regarding measurement uncertainty must be provided in test reports insofar as it is relevant to the validity or application of the test results, in response to a customer's request, or when the uncertainty affects compliance to a specification limit.

## Scope

5. This guideline covers general aspects of measurement uncertainty for quantitative analysis, gives definitions of measurement uncertainty and related terminology and clarifies the role of measurement uncertainty in the interpretation of test results <u>in conformity assessment</u> and the relationship between measurement uncertainty and<u>in specifying</u> sampling plans <u>for the inspection of lots</u>. This guideline does not address the uncertainty component associated with sampling and focuses on uncertainty contributions which arise in connection with obtaining a test sample from the laboratory sample, taking a test portion from a test sample (i.e. the errors due to the heterogeneity<sup>1</sup> between test portions) and the analysis of a test portion in the laboratory.

6. While the role of Physical measurement and chemical analysis in food control often involves is often quantitative analytical measurement results, but qualitative test results are also relevant. While an evaluation or estimation of measurement uncertainty is not required for qualitative results, it is recommended that laboratories identify factors which have an influence on such test results and establish quality assurance procedures to control relevant effects. For the estimation of the measurement uncertainty associated with qualitative results, a different approach should be applied than for quantitative results.

<sup>&</sup>lt;sup>1</sup> The heterogeneity between test portions is composed of compositional heterogeneity (CH) and distributional heterogeneity (DH). Both of these lead to random errors when selecting a test portion, known as Fundamental Sampling Error – also called Fundamental Variability – and Grouping and Segregation Error. Fundamental variability results from CH and is the variability between test portions that remains even under the best achievable degree of particle size reduction. The fundamental variability <u>and</u> has a dominant effect on total variability when the "target compound" is predominantly located in a specific fraction of the particles (there is a low number of particles with relatively high concentrations of the target compound). The fundamental variability can be controlled by collecting a sufficient test portion mass. Grouping and segregation error results from DH and is the non-random distribution (spatial or temporal) of the "target compound" within the material from which a test portion is selected. The grouping and segregation error can be controlled through the collection of a sufficient number of random increments to comprise a test portion.

## Prerequisites

7. Laboratories which perform <u>physical</u> measurements <u>orin</u> chemical analysis should have effective quality assurance procedures in place (properly trained staff, equipment maintenance, calibration of equipment, reference materials and standards, documentation, participation in proficiency tests, quality control charts etc.), which can be used for the evaluation of measurement uncertainty. Furthermore, sufficient statistical knowledge either by qualified staff or external consultants is recommended, in order to ensure that statistical methods, mathematical formulas and decision rules are correctly applied, and that criteria for producer and consumer risks are met (JCGM 106:2012 and ISO 10576). Examples and explanations of decision rules can be found in ISO 10576 and JCGM 106:2012.

## Terms and definitions

- 8. For the purposes of this guideline, the terms and definitions of the following documents apply.
- 9. Guidelines on analytical terminology (CXG 72-2009)

JCGM 200:2012 International vocabulary of metrology – Basic and general concepts and associated terms (VIM)

ISO 3534-1:2006 Statistics – Vocabulary and symbols – Part 1: General statistical terms and terms used in probability

ISO 3534-2:2006 Statistics - Vocabulary and symbols - Part 2: Applied statistics

ISO 2859-1:2014 Sampling procedures for inspection by attributes – Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

ISO 3951-1:2016 Sampling procedures for inspection by variables – Part 1: Specification of single sampling plans indexed by acceptance quality limit (AQL) for lot-by-lot inspection for a single quality characteristic and a single AQL

ISO 6498:2012 Animal feeding stuffs -- Guidelines for sample preparation

ISO 10725:2000 Acceptance sampling plans and procedures for the inspection of bulk materials

# ISO 17025:2017 General requirements for the competence of testing and calibration laboratories

10. For convenient reference, the following definitions are provided here:

## inspection by variables

## inspection by measuring the magnitude of a characteristic of an item

#### increment

## quantity of material drawn at one time from a larger quantity of material to form a sample

<u>item</u>

## that which can be individually described and considered

## laboratory sample

sample as prepared (from the lot) for sending to the laboratory and intended for inspection or testing

lot

definite quantity of some commodity manufactured or produced under conditions, which are presumed uniform for the purpose of these Guidelines.

#### measurement uncertainty

parameter, associated with the result of a measurement, that characterizes the dispersion of the values that could reasonably be attributed to the measurand

#### <u>sample</u>

set of one or more items taken from a lot and intended to provide information on the lot

<u>sampling plan</u>

## specified sample size, methodology for the selection of samples and lot acceptability criteria

## <u>sample size</u>

number of items in the sample

### test sample

subsample or sample prepared from the laboratory sample and from which test portions will be taken

#### test portion

# <u>quantity of material drawn from the test sample (or from the laboratory sample if both are the same)</u>

set of one or more items taken from a lot and intended to provide information on the lot

#### sample size

number of items in the sample

#### sampling plan

combination of sample size(s) to be used and associated lot acceptability criteria

#### sampling increment

amount of bulk material taken in one action by a sampling device

#### composite sample

aggregation of two or more sampling increments taken from a lot for inspection of the lot

#### General considerations

11. When a measurement is performed, it is generally assumed that a "true value" of the quantity being measured exists. However, this true value is unknown and is thus only available as a reference value or a conventional true value. For this reason, measurement error cannot be reliably estimated and the focus shifts to the evaluation of measurement uncertainty. Measurement uncertainty is expressed as an interval within which values which can reasonably attributed to the measured quantity will lie with a stated coverage probability. It is assumed that any necessary bias correction has been correctly performed. Since all measurement results are subject to error, laboratories are expected to estimate and, if necessary, report the measurement uncertainty associated with every result.

12. Measurements are affected by many influences – e.g. effects which arise in connection with changes in temperature, pressure, humidity, matrix variability or with the judgement of the analyst. These errors can be classified as either *systematic* or *random*. The term *bias* is often used to refer to a systematic error. Even if all *systematic* error components could be evaluated and corrected for, measurement results would remain subject to random errors, which cannot be corrected for, leading to an uncertainty range. An example of the manner in which a random error manifests itself is the dispersion of measurement results observed when measurements are performed within one laboratory under near-identical, i.e. repeatability, conditions. <u>Both</u> <u>systematic and random components of measurement uncertainty should be identified and estimated</u>. Some of these Components <u>of measurement uncertainty</u> can be evaluated from the statistical distribution of a series of measurement results and characterized by standard deviations. The other components, which can also be characterized by standard deviations, are evaluated on the basis of distributional assumptions derived from experience or other information. All components of uncertainty, including those arising from systematic effects such as the uncertainty of bias corrections and reference standards, contribute to the dispersion.

13. It is important to note that time and financial resources do not allow for the evaluation and correction of all measurement errors. For this reason, the focus lies on the identification and evaluation of the *main* components of measurement uncertainty. <u>However it is for utmost importance to identify and evaluate</u> <u>systematic components of measurement uncertainty since these cannot be reduced by repeated</u> <u>measurements. Whenever possible test methods should be used that have been validated by</u> <u>collaborative studies. In case that there are two methods with identical measurement uncertainty, the method with lower systematic error should be preferred.</u>

#### Uncertainty components

14. While performing a measurement, it is important to consider all possible uncertainty components which will influence the result of the measurement. Typical uncertainty components include effects associated with instrumental equipment, analyst, sample matrix, method, calibration, time and environment. These sources may not be independent, in which case the respective correlations should be taken into account in the uncertainty budget – i.e. in the computation of the total uncertainty. Moreover, under certain circumstances, the effect associated with a particular uncertainty component may change over time and a new estimation of measurement uncertainty may be necessary as a result. For more information on this subject, please refer to the EURACHEM / CITAC Guide CG 4.

## Procedures for estimating measurement uncertainty

15. There are many procedures approaches available for estimating the uncertainty of a measurement result, notably those described in ISO/IEC Guide 98-3:2008 and EURACHEM / CITAC Guide CG 4. The Codex guidelines do not recommend a particular approach for estimating measurement uncertainty, but it is important that whatever approach is used be scientifically acceptable<sup>2</sup>. Among such scientifically acceptable approaches no "hierarchy" exist, – i.e. none may be regarded as being superior. Choosing the appropriate procedure approach depends on the type of measurement or analysis, the method used, the required level of reliability, and the urgency of the request for an estimate of measurement uncertainty. In general, procedures are based either on a "bottom-up" approach or on a "top-down" approach, with the latter using data from collaborative trials studies, proficiency testing, validation studies, or quality control samples, or a combination of such data.

- 16. Most common approaches for the evaluation of measurement uncertainty:
  - Modelling (Classical ISO GUM)
    - Bottom-up component-by-component evaluation according to ISO GUM
  - Single-lab validation
    - Top-down approach e.g. according to Nordtest TR 537, NMKL procedure No. 5, EURACHEM / CITAC Guide CG 4 (uncertainty of results obtained using the same procedure in a single laboratory varying conditions as described above)
  - Interlaboratory validation
    - Top-down approach using the reproducibility standard deviation (<u>ISO 5725 and</u> ISO 21748) (uncertainty of results obtained using the same procedure in different laboratories)
  - Proficiency testing (PT)
    - Top-down approach using the standard deviation for proficiency assessment (uncertainty of results obtained by analysing the same sample(s) in different laboratories)

17. These procedures are not equivalent and may produce different estimates of the measurement uncertainty. In the top-down approach, the reproducibility standard deviation obtained from collaborative studies is often used as a measure of an estimate of measurement uncertainty. The matrix mismatch uncertainty component should be adequately taken into account during the estimation of measurement uncertainty. To overcome this deficiency different matrices and concentration levels – depending on the scope of the method – could be used. In the case of a single-lab validation study, intermediate precision (within-lab reproducibility) is used for the estimation of the uncertainty and the laboratory bias is therefore missing with the result that the uncertainty may have been underestimated. Depending on the case, this can be addressed e.g. by estimating and correcting for the bias via a recovery experiment (with the uncertainty of the recovery correction duly taken into account in the combined uncertainty) or by simulating the laboratory bias by varying influencing effects like analytical instruments, analysts, time span, equipment for sample preparation etc. Certified reference materials can also be used to estimate bias and its uncertainty.

18. In addition to the fact that these procedures may vary with regard to the influencing effects included there is also often considerable variation due to random variability of the standard deviation figures (intermediate precision (within-lab reproducibility), reproducibility, repeatability). Therefore, both the chosen approach for estimating measurement uncertainty (in-house validation, collaborative study, bottom up etc.) and the estimated level of confidence of the measurement uncertainty should be provided.

19. Almost all uncertainty data are expressed as standard deviations or functions of standard deviations. If a standard deviation is calculated using a small amount of data there is considerable uncertainty in the estimate of measurement uncertainty obtained.

20. If the estimate of a standard deviation is obtained from a low number of tests run by a single laboratory or from a collaborative study conducted by a low number of laboratories each with a single measurement, the true standard deviation can be up to 2-3 times the estimated standard deviation. <u>The exact</u> factor <u>by which the estimate should be multiplied</u> can be calculated using the chi-square function of spreadsheet software wherethe required formula usually takes the form: SQRT((N-1)/CHISQ.INV(0.05,N-1)), where N is the number of laboratories or the number of tests inside the single laboratory. Theis uncertainty reliability of measurement uncertainty components should be taken into account in the design of experimental studies and the evaluation of measurement uncertainty.

<sup>&</sup>lt;sup>2</sup> The expression "scientifically acceptable" is used here to mean either that the approach has been previously described in an international standard or guideline or that, upon expert scrutiny, it would be agreed that the approach is appropriate.

21. It is recommended that laboratories which perform food testing with quantitative methods should always evaluate measurement uncertainty. In cases where a rigorous evaluation <u>Even if some components</u> of <u>measurement uncertainty</u> cannot be <u>madeevaluated</u>, <u>measurement uncertainty should such</u> <u>components can often</u> at least be estimated on the basis of principles, experience and "state of the art" knowledge based e.g. on results from comparable laboratories, concentration levels, matrices, analytical methods or analytes.

22. In order to demonstrate that a laboratory is competent in the application of a validated method, there are two possible approaches:

a. the laboratory uses a validated in-house test method with established limits regarding the major measurement uncertainty components along with the exact manner in which relevant quantities must be calculated

b. the laboratory uses an official and/or standardized method with established method performance characteristics and verifies that it can meet and/or exceed the within laboratory performance parameters in accordance with the official standardized method and that all the critical influences are under control

23. Most of the methods used in food testing and recommended in Codex documents are wellrecognized methods which have been reliably validated. As long as the laboratory's competence in the application of a validated method has been demonstrated following either one of the two approaches described, the measurement uncertainty evaluation/estimation is considered to have been successfully performed and any requirements regarding the measurement uncertainty are considered to have been met.

24. **ISO/IEC 17025** The Guidelines for the Assessment of the Competence of Testing Laboratories involved in the Import and Export Control of Food (CXG-27-1997) requires laboratories involved in the import/export of foods to comply with the general criteria set forth in ISO/IEC 17025. This standard requires laboratories to use validated methods; it is thus, usually recommendable to use data from the interlaboratory or single-lab validation study rather than another approach such as the bottom-up approach can be used for the estimation of measurement uncertainty following the top-down approach. In Section 7.6.2 of the EURACHEM / CITAC Guide CG 4 EURACHEM / CITAC Guide CG 4, a procedure for evaluating measurement uncertainty using collaborative study data is provided. The EURACHEM / CITAC Guide CG 4 EURACHEM / CITAC Guide CG 4 EURACHEM / CITAC Guide CG 4 use for the estimation of uncertainty on the basis of "collaborative study data acquired in compliance with ISO 5725".

#### Uses of measurement uncertainty

- 25. Measurement uncertainty has several uses including:
  - Reporting of measurement results (see ISO/IEC 17025):

Typically, the measurement uncertainty is reported as the expanded measurement uncertainty U, i.e. as the standard uncertainty u multiplied by a coverage factor k = 2, which for a normal (Gaussian) distribution corresponds to a coverage probability of approximately 95 %. Note: The higher the uncertainty of the standard deviation used for the calculation of the measurement uncertainty, the lower the coverage probability of the latter. In such cases it may be sensible to increase the coverage factor k by taking the corresponding factor of the Student t distribution.

- For conformity assessment, to assess whether the true value of the tested sample complies with a specification (see paragraphs 26 and 27). This is different from sampling inspection where the conformity of a lot is assessed. Examples and explanations of decision rules can be found in JCGM 106:2012 and ISO 10576.
- Assessing the performance of laboratories (see ISO 13528)
- For the design of acceptance sampling <u>plans based on inspection by variables</u>(see ISO 3951 and GL50):
- The determination of sample size and acceptance number for inspection by attributes, and of sample size and acceptability constant for inspection by variables is based on the procedures and the sampling plans provided in ISO standards and/or Codex guidelines (e.g. ISO 3951 and GL50). When large in relation to the process standard deviation, measurement uncertainty should be taken into consideration in these This calculation has to take into account the components of measurement uncertainty.
- For the characterization of certified reference materials
- For comparison between measurement results and true/reference values (ISO 5725-6)

#### How to report measurement uncertainty in test results

26. In accordance with ISO/IEC 17025 measurement uncertainty should be reported to allow for a decision as to whether a *laboratory sample* meets a specification on the basis of an analytical result.

27. However, ISO/IEC 17025 does not statespecify exactly which additional information should be reported. how measurement uncertainty should be taken into account. It is clear, however, that it is not sufficient to consider measurement uncertainty only, but it is necessary would be useful to include information on as to whether a correction for method bias was applied and whether the contribution corresponding to uncertainty of bias correction is included in the reported measurement uncertainty and on whether or not a correction was applied. The reader is also referred to the relevant sections in the Codex Alimentarius Commission's Procedure Manual (27<sup>th</sup> edition, 2019).

## Examples of situations occurring when measurement uncertainty is considered

28. The Figure 1 below illustrates how measurement uncertainty can affect decisions whether the true values <u>of the samples tested</u> conform to specification limits. However <u>Figure 1 is intended to illustrate</u> <u>the basic principle onlyand</u> shall not be understood as a valid <u>product conformity</u> assessment procedure.

29. The decision whether the *laboratory sample* meets the specification or not depends on the rules which the different parties involved have agreed to apply.



Figure 1: Taking into account the expanded measurement uncertainty in the comparison of test results with a Maximum Level. For each situation, the red point represents an individual test result and the vertical bar represents the associated measurement uncertainty interval.

#### Situation i

The analytical result minus the expanded measurement uncertainty exceeds the maximum level. The conclusion is that it lies above the specification.

#### Situation ii and iii

The analytical result differs from the maximum level by less than the expanded measurement uncertainty. The standard interpretation here is the outcome is inconclusive. Action on this result depends on existing agreements between the trading partners.

#### Situation iv

The analytical result is below the maximum level by more than the expanded measurement uncertainty. The decision is that it lies below the specification.

Note: The measurement uncertainty interval used in Figure 1 and its comparison to the maximum level is not intended to be used for lot acceptance sampling or conformity assessment but to illustrate the interrelation of the analytical test result and its measurement uncertainty with regard to a maximum level.

Note: The implications of situations *i* to *iii* in the case of testing MRL compliance are extensively discussed in the *Guidelines on estimation of uncertainty of results* (CXG 59-2006). If, as in situations *ii* and *iii*, it cannot be concluded beyond reasonable doubt (in relation to the consumer and producer risks involved) that the MRL **or maximum level** is exceeded or that a compliant test result has been obtained, the decision will depend on national practices and on existing agreements between the trading partners, which may thus have a considerable impact on the acceptance of trade consignments. This question is addressed in the guideline CXG 83-2013 "Principles for the Use of Sampling and Testing in International Food Trade". It is stated that "the exporting country and the importing country should agree on how the analytical measurement uncertainty is taken into account when assessing the conformity of a measurement against a legal limit".

## Draft Information Document on Procedures for the Estimation of Measurement Uncertainty

## 1 Introduction

Every measurement is subject to error. A measurement result should thus always be accompanied by information regarding its uncertainty. Such information provides an indication of the quality of the measurement result and allows meaningful comparison to other measurement results or reference values. Without a statement of measurement uncertainty, a measurement result is essentially incomplete and cannot be properly interpreted.

This document provides guidance regarding those sources of uncertainty which originate in the laboratory itself, i.e. in connection with the procedures and conditions starting with the laboratory sample and ending with the measurement result. In particular: the question of sampling uncertainty and the extent to which laboratory samples are representative of the content in the container will not be addressed. Such questions are addressed in CXG 50-2004 [12].

Measurement uncertainty is defined as a parameter "...that characterizes the dispersion of the values which could reasonably be attributed to the measurand", see 2.2.3 in GUM [1]. This document aims to clarify what is meant in this definition and to provide the information which is necessary to understand how different approaches for the evaluation of measurement uncertainty relate to one another. This should allow the reader to make informed decisions regarding the best procedure to adopt in any given case.

Accordingly, the present document provides background information and clarifies basic notions which are central to a correct evaluation and interpretation of measurement uncertainty. First, the top-down and bottom-up approaches are described and compared. Then, the basic model for the top-down approach is presented. This constitutes a convenient framework within which to elucidate some of the basic conceptual aspects of measurement uncertainty. In the course of the discussion, it will become increasingly clear how important it is to understand what is involved in specifying the measurand and due clarifications will be given. The relationship between the top-down and bottom-up approaches will be further clarified on the basis of a more general classification of uncertainty sources. The question of the statistical uncertainty in estimating dispersion parameters – such as standard deviation values – will be addressed; and the effect of the number of observations on this statistical uncertainty will be examined. Specific designs for the evaluation of the different components of the top-down approach will then be provided, including designs for the evaluation of subsampling and matrix effects. Finally, examples will illustrate how measurement uncertainty influences sampling plans.

## 2 Top-down versus bottom-up approaches

The term "bottom-up approach" is used to denote any approach in which the measurement uncertainty is calculated on the basis of an equation expressing the relationship between input variables and the measurement result. In the phrasing from Section 4.1.1 of the *Guide to the expression of uncertainty in measurement* (GUM) [1]: "In most cases, the measurand *Y* is not measured directly, but is determined from *N* other quantities  $X_1, X_2, ..., X_N$  through a functional relationship *f*:

$$Y = f(X_1, X_2, \dots, X_N)$$

It must be emphasized that, in this approach, the measurement result *Y* is *calculated* from the input variables  $X_1, X_2, ..., X_N$ . Analyte concentration is an example of a measurement result; optical density, peak area and signal height are examples of input variables.

An alternative approach – described e.g. in EURACHEM/CITAC Guide CG4 [2] and in ISO 21748 [3] – consists in making use of available *method validation* data. In the words of Section 7.6.1 in the EURACHEM Guide [2]: "A collaborative study carried out to validate a published method [...] is a valuable source of data to support an uncertainty estimate." In this approach, there is no "functional relationship" between input variables and the measurement result. Rather, results are obtained under different measurement conditions, and total observed variation is partitioned into individual components. This approach is often referred to as the *top-down* approach.

In order to obtain measures of precision which can subsequently be used to "support an uncertainty estimate" following the top-down approach, two main types of experiments can be conducted: single-lab (inhouse) and multi-lab (collaborative) studies. It must be emphasized that precision measures obtained in these two types of studies are not always comparable. Nonetheless, if relevant uncertainty sources have not been taken into account, it is often expedient to complement the information from a multi-lab study by means of subsequent single-lab experiments.

The main distinction between the two approaches is that whereas the bottom-up approach starts from a physico-chemical consideration of the actual measurement mechanism, the top-down approach starts from a data set in which the variation between different measurement results is directly observable. In this sense, it can be said that the bottom-up approach is *theoretical* whereas the top-down approach is *empirical*.

A related distinction is that, in the bottom-up approach, the starting point is the relationship between the measurement result and input variables, whereas, in the top-down approach, the starting point is the relationship between total variation and individual components of variation.

Finally, another distinction between both approaches is that while the number of components in the top-down approach is usually low<sup>3</sup>, the number of input variables in the bottom-up approach can be quite high. For this reason, in the bottom-up approach, it will often be impractical to conduct an experiment in which estimates for the uncertainties associated with all the input variables can be reliably obtained. Indeed, the bottom-up approach explicitly allows the inclusion of *prior information* regarding the size of the errors which can be expected to arise in connection with each source (Type B evaluation).

In the case of the bottom-up approach (and in the case that there are no correlations between the different input variables), the combined (i.e. total) measurement uncertainty – expressed as a standard deviation – is obtained as follows:

$$u_c = \sqrt{\sum_{i=1}^{N} c_i \cdot u_i^2}$$

where  $u_c$  denotes the combined uncertainty,  $u_i$  denotes the uncertainty associated with input variable *i* and  $c_i$  denotes the corresponding sensitivity coefficient, usually obtained via partial differentiation  $\left(c_i = \left(\frac{\partial f}{\partial X_i}\right)^2\right)$ ,

see 5.1.2 and 5.1.3 in GUM [1].

In the case of the top-down approach, the total measurement uncertainty is obtained by summing different variance components, such as between-laboratory variance and repeatability variance. The number of replicate measurements should be taken into consideration. For instance, in the simplest case, the total standard uncertainty is obtained as

$$u = \sqrt{s_L^2 + \frac{s_r^2}{m}}$$

where  $s_L$  denotes the between-laboratory standard deviation,  $s_r$  denotes the repeatability standard deviation and *m* denotes the number of replicates whose mean value is taken as the final measurement result. For further information, the reader is referred to ISO 21748 [3].

#### 3 Basic model for the top-down approach

In this section, the basic model for the top-down approach is discussed. The model is premised on the assumption that data from an interlaboratory validation study (also known as a collaborative study) are available. Such a study is conducted in order to characterize the performance of an analytical method. In particular, the characterization of the *precision*<sup>4</sup> of an analytical method can be used "to support an uncertainty estimate". The reader is referred to the ISO 5725 series – in particular to Part 2 [4] – for background information.

The basic model is as follows:

For further details, the reader is referred to [5] and [6].

<sup>&</sup>lt;sup>3</sup> The number of components follows directly from the experimental design of the method validation study.

<sup>&</sup>lt;sup>4</sup> Precision is defined (paraphrasing 2.15 in [7]) as the degree of agreement between independent measurement results obtained under specified conditions. For instance, reproducibility precision characterizes the agreement between results from different laboratories, while repeatability precision characterizes the agreement between results obtained under near-identical conditions in the same laboratory. Precision can be used to derive a measurement uncertainty estimate – but it must not be confused with measurement uncertainty.

In the following, the individual terms of the basic model are discussed.

## True value

In general, the true value is not known. It can be estimated by averaging e.g. across methods, samples and laboratories. However, it is crucial to note that in the GUM [1], measurement uncertainty is defined *without any reference to a true value*; rather, it is defined as a parameter "... that characterizes the dispersion of the values which could reasonably be attributed to the measurand", see 2.2.3 in GUM [1]. This definition has since been adopted in all other relevant standards and guidance documents (EURACHEM [2], VIM [7]). This does not mean that the true value no longer plays a role in the evaluation of measurement uncertainty. However, it is not the (unavailable) difference between true value and measurement result, but *the uncertainty of bias correction* which must be taken into account in the evaluation of measurement uncertainty in the estimation of the bias. Note that if a certified reference value is available along with a reference uncertainty value, the latter can be included in the uncertainty of bias correction.

### Method bias (average across labs and matrices)

The method bias across both labs and matrices can be estimated by averaging across laboratories and matrices. As explained in the discussion of the true value, the corresponding contribution to the calculation of measurement uncertainty will consist in the uncertainty in the estimate of this bias.

#### Matrix-specific bias

In many cases, a method's bias depends on the sample being examined. In other words: bias varies from sample to sample. Such effects occur when the extraction of analyte is affected by the matrix, so that a part of the analyte is not recovered; or when a part of the matrix is extracted along with the analyte and interacts with the measurement's physico-chemical mechanism, resulting in a bias. The corresponding component of total variability is called the matrix standard deviation. It is important to note that all the uncertainty sources listed in Section 7 contribute to this term of the basic model.

### Laboratory bias

In many cases, a method's bias depends on the laboratory which is performing the measurement. In other words, the bias varies from laboratory to laboratory. The corresponding component of total variability is called the laboratory standard deviation.

#### Repeatability error

This term represents variation across replicate measurements (i.e. independent measurements performed under near-identical test conditions).

#### 4 Specifying the measurand

The concept "measurand" clearly plays a central role in the definition of measurement uncertainty and will shed further light on the connection between validation data and measurement uncertainty.

Leaving aside the technicalities of the definition of a measurand<sup>5</sup>, it is sufficient to note that the specification of a measurand has three separate components:

- specification of a property, e.g. *mean arsenic concentration*. Note that the concept "analyte" corresponds to this part of the specification of the measurand
- specification of a phenomenon, body or substance which the property is associated with, e.g. *a given batch of apple juice*. Note that the concept "matrix", used in the previous section, corresponds to this part of the specification of the measurand
- and specification of a reference framework regarding the manner in which the property is characterized, e.g. [ng/ml]

Loosely phrased, specifying a measurand thus involves stating (1) *what* is to be measured, (2) what is it to be measured *in*, and (3) *how* should the measurement result be expressed in order to ensure comparability to other measurement results or relevant values?

<sup>&</sup>lt;sup>5</sup> In the VIM [7], measurand is defined (definition 2.3) as "quantity intended to be measured". Quantity, in turn, is defined (definition 1.1) as "property of a phenomenon, body, substance, where the property has a magnitude that can be expressed as a number and a reference". An example given directly under this definition is "amount-of-substance concentration of ethanol in wine sample *i*". The term "reference" in this definition is explained in NOTE 2 as: "A reference can be a measurement unit, a measurement procedure, a reference material, or a combination of such."

In particular, the specification of the measurand should include information as to whether analyte concentration is to be measured in a laboratory sample or in a "larger sample" or a batch of products in a container. Only in the latter case is *sampling* uncertainty relevant (see Section 7 for an overview of the different sources of uncertainty). Similarly, if measurement results from several laboratory samples are used to assess the conformity of bulk material from a container, it is the measurement uncertainty of the mean value across the results corresponding to the individual laboratory samples which is relevant.

More generally, while measurement uncertainty is always determined on the basis of the laboratory sample, it is nevertheless important to include all available information about the laboratory sample in the evaluation of measurement uncertainty, e.g.

- Where does the material come from (e.g. container)?
- Have other samples from the same origin been tested?
- What is the intended use of the measurement result (e.g. conformity assessment for the individual laboratory sample or for the container)?

For example, determining the contribution to uncertainty which arises from the material's heterogeneity (e.g. fundamental variability, see Section 9.4) may require a considerable amount of work, depending on the analyte, concentration and grain/particle size. If the origin of the material is known, it may be possible to use previously obtained results regarding the heterogeneity contribution to uncertainty instead of obtaining a new estimate from scratch.

The specification of the measurand should also make it possible to determine whether bias/recovery correction is required, and what form this correction should take. For example, if the measurand is specified in terms of the amount of analyte recovered, then recovery correction may not be appropriate. On the other hand, if the measurand is specified in terms of the total amount of analyte present in a test sample, then recovery correction may be necessary.

Finally, it may be impractical or impossible to provide an exhaustive specification of the measurand. For this reason, it may be necessary to include an extra component of measurement uncertainty, called "definitional uncertainty" (see definition 2.27 in VIM [7]), in order to account for any ambiguity ("finite amount of detail") in the specification of the measurand. However, in most cases, the definitional uncertainty can be considered negligible.

## 5 Relation between measurand and validation data

If the results of a validation study are to be used to determine measurement uncertainty, it must be ensured that the study refers to the same measurand.

Example 1: Measurement uncertainty is being evaluated in a given laboratory for a measurand specified in terms of analyte concentration in test samples. The analytical method used has been validated for the same analyte, but on the basis of extracts rather than test samples. In other words, the measurand for the validation study is analyte concentration in extracts. It follows that the measurand for which measurement uncertainty must be evaluated is different from the measurand from the validation study. Accordingly, the measurement uncertainty cannot be evaluated on the basis of the characterization of the dispersion of measurement results from the validation study.

Example 2: Measurement uncertainty is being evaluated in a given laboratory for a measurand which is specified in terms of a range of matrices. The analytical method used has been validated for the same analyte, but for only one of the matrices. It follows that the measurand for which measurement uncertainty must be evaluated is different from the measurand from the validation study. Accordingly, the measurement uncertainty cannot be evaluated on the basis of the characterization of the dispersion of measurement results from the validation study (the matrix bias term is missing).

The conditions under which validation data can be used to support a measurement uncertainty estimate can be stated as follows:

lf...

the measurement result is obtained using a validated method

and the *measurand* is included in the scope of the validation

and precision within the laboratory which is evaluating measurement uncertainty is comparable to the method's precision as characterized in the validation study

#### then...

 $\rightarrow$ 

the precision estimates from the validation study can be used in the calculation of measurement uncertainty.

The reader is referred to Section 7 in EURACHEM [2] for further guidance regarding using validation data in the evaluation of measurement uncertainty.

### 6 Empirical versus rational methods

In the definition of the measurand, the specification of the property must include sufficient information to allow an appropriate reference (see 1.1 in the VIM [7]) to be selected. In particular, it is important to distinguish between

- Empirical method (type I methods in the CODEX system)
- Rational method (type II-IV methods in the CODEX system)

In Section 5.4 of EURACHEM [2], the following explanation is provided: "In analytical measurement, it is particularly important to distinguish between measurements intended to produce results which are independent of the method used, and those which are not so intended. The latter are often referred to as empirical methods or operationally defined methods."

In Section 5.5 of the same document, it is explained that non-empirical methods are sometimes called rational methods. This distinction is closely related to that between *operationally defined* and *non-operationally defined* measurands found in Section 9.2.3 of ISO Guide 35 [8]. The reader is also referred to Section 3.1 in the EURACHEM Guide to Metrological Traceability in Chemical Measurement [20].

As far as the evaluation of measurement uncertainty is concerned, this distinction has the following important implication: for *empirical* methods (*operationally defined* measurands), there is no method bias term in the basic model for the top-down approach described in Section 3. (Please note that the bottom-up approach does not allow the distinction *method* versus *other* bias components).

#### 7 Uncertainty sources in the top-down and bottom-up approaches

In the *top-down* approach, total variation observed in a data set is partitioned into different components. In the *bottom-up* approach, the total uncertainty is obtained from uncertainty values associated with individual input variables. The following question arises: what is the *relationship* between the components from a top-down model and the uncertainty sources included in a bottom-up model?

In order to answer this question, an overview of different types of uncertainty sources – *independently of the approach* – is now provided. The intention is to distinguish broad categories of uncertainty sources. Apart from shedding further light on the relationship between the top-down and bottom-up approaches, this overview may prove useful for determining which sources may be relevant in any given case, and whether all relevant sources have been included in the evaluation of measurement uncertainty.

Sources of uncertainty are conveniently classified under six main headings:

- Sampling (The question of sampling uncertainty is not addressed in the present document. The reader is referred to CXG 50-2004 [12])
- Storage/transportation
- Subsampling
- Measurement conditions
- Measurement procedure
- Computational effects

Source of uncertainty Role in measurement uncertainty

Sampling	If the measurand is defined in terms of e.g. analyte concentration in a container or in a batch of products, then sampling is required, and its contribution to measurement uncertainty must be assessed, see Section 7.6 in ISO 17025 [9].
	If the measurand is defined in terms of a single test material (laboratory sample), then there is no contribution to uncertainty due to sampling. There may be a contribution from subsampling, however (i.e. obtaining test portions from the laboratory sample).
	<i>Fundamental variability</i> is one of the "subcomponents" of sampling uncertainty, see the discussion in Section 9.4.
Storage/transportation	If different storage or shipping conditions have an effect on measurement results, then the corresponding contribution to the total uncertainty must be taken into account.
Subsampling	This term denotes taking test portions from the laboratory sample. If the latter is not homogeneous (finely ground in case of solid matter, mixed or agitated in case of liquids and semi- solids), then it cannot be ensured that the subsampling uncertainty is negligible. Accordingly, appropriate homogenisation is required before subsampling in order to reduce this uncertainty source.
	<i>Fundamental variability</i> is one of the "subcomponents" of subsampling uncertainty, see the discussion in Section 9.4.
Measurement conditions	It must be emphasized that the term measurement as used here includes any sample preparation and clean-up procedures.
	If different measurement conditions (e.g. different time of year, different technician, different reagents, different equipment) contribute to measurement uncertainty, this source must be taken into consideration.
<i>Measurement procedure</i>	This term denotes the intrinsic or irreducible uncertainty component associated with the physical/chemical/biochemical mechanisms involved in the measurement procedure (including sample preparation and clean-up procedures), e.g. extraction efficiency. The input variables in the bottom-up approach can be considered to belong under this heading.
Computational effects	Inaccurate calibration model and calculation methods, peak integration procedures and rounding will also contribute to measurement uncertainty.

## 8 Requirements regarding data size

If a standard deviation is calculated on the basis of a series of measurement results, how well does it characterize the actual dispersion of the values? Indeed, if several measurement series are performed and a separate standard deviation value is calculated for each, these standard deviation values will differ. In other words, a given standard deviation, obtained on the basis of empirical data, only represents an *estimate* of the "true" standard deviation. Just as in the case of the measurement uncertainty of a measurement result, the uncertainty of a given standard deviation

value can be characterized in terms of a confidence interval. Table 3 in CXG 59 [10] provides confidence intervals for standard deviation values calculated from empirical data for different values of *N* (number of observations). For instance, with N = 5 values, the confidence interval for the standard deviation is  $[0.35 \cdot s, 1.67 \cdot s]$ , where *s* denotes the standard deviation calculated on the basis of the available data. With N = 7 values, the confidence interval for the standard deviation is  $[0.45 \cdot s, 1.55 \cdot s]$ , which is still very large.

Accordingly, it is recommended that standard deviations be computed on the basis of a minimum of N = 12 values (corresponding to 11 degrees of freedom for the estimation of the standard deviation), in which case the confidence interval for the standard deviation is  $[0.59 \cdot s, 1.41 \cdot s]$ .

As far as the simultaneous estimation of e.g. between-laboratory (or between-matrix) standard deviation and repeatability standard deviation is concerned, this recommendation means that measurement results from at least 12 laboratories (or matrices) should be available, each with at least two replicates per laboratory (or matrix).

It is required that data from at least 8 laboratories must be available (see Section 6.3.4 in ISO 5725-1 [17] where 8-15 laboratories is proposed as a "common" figure).

In the case that different uncertainty sources are *simultaneously* taken into consideration, say in the bottom-up approach, the requirement regarding data size can be applied via the Satterthwaite formula. More specifically: take the case that 2 different uncertainty sources are included in the calculation of the combined uncertainty,  $u_1$  and  $u_2$ . Say that each was obtained by applying the formula for the sample standard deviation on the basis of  $n_1$  and  $n_2$  measurement results, respectively. The number of degrees of freedom for the combined uncertainty can then be computed as

Degrees of freedom for combined uncertainty 
$$= \frac{(u_1^2/n_1 + u_2^2/n_2)^2}{\frac{(u_1^2/n_1)^2}{n_1 - 1} + \frac{(u_2^2/n_2)^2}{n_2 - 1}}$$

The recommendation is to ensure a minimum of 11 degrees of freedom for the combined uncertainty.

In the case that prior information is used for an individual  $u_i$  value (Type B variable) and that no information regarding data size is available, it is suggested to use  $n_i = 7$ ; the approximate  $\pm 50 \%$  uncertainty which corresponds to this data size is intended to reflect the fact that, in the case of Type B variables, distributional assumptions are often based on "educated guesses".

## Example of the application of the Satterthwaite formula

Take the case that measurement uncertainty must be evaluated on the basis of the following functional relationship, where the measurement result Y is expressed as a function of 4 input variables:

$$Y = f(X_1, X_2, X_3, X_4) = X_1 + X_2 + X_3 + X_4$$

Table 1:	Data size and ur	certainty value	es for the input variable	es	
	Input variable	Туре	n	<b>u</b> <sup>2</sup>	
	X <sub>1</sub>	А	3	4	
	<i>X</i> <sub>2</sub>	В	30	15	
	X <sub>3</sub>	В	30	15	
	X <sub>4</sub>	В	Not available Take $n_4 = 7$	5	

The Satterthwaite formula can now be applied.

Degrees of freedom for combined uncertainty

$$= \frac{(u_1^2/n_1 + u_2^2/n_2 + u_3^2/n_3 + u_4^2/n_4)^2}{(u_1^2/n_1)^2} + \frac{(u_2^2/n_2)^2}{n_2 - 1} + \frac{(u_3^2/n_3)^2}{n_3 - 1} + \frac{(u_4^2/n_4)^2}{n_4 - 1}$$
  
= 9.4

## 9 Simple procedures for evaluating uncertainty components

If validation data are incomplete (i.e. some of the relevant sources of uncertainty have not been characterized), further experiments must be conducted before the top-down approach can be applied.

For instance, in a collaborative study, each participating laboratory should ideally receive samples representing different matrices and different analyte concentrations. However, due to restrictions in material availability, collaborative studies are often conducted on the basis of a single sample per participant. In such a case, almost no conclusions can be drawn regarding the impact of matrix effects. Accordingly, the characterization of the matrix-specific bias term from the basic model must often be performed in a separate experiment.

In the following, simple procedures are described for characterizing different components of variation – such as the matrix-specific bias.

More sophisticated procedures for simultaneously estimating several components of variation are provided in [11]. The reader is also referred to CD ISO 5725-3 [18] and DTS 23471 [19].

## 9.1 **Procedure for characterizing in-house variation**

If the analytical method is an in-house method, then an in-house (single-lab) validation study is conducted. If validation data are incomplete or unavailable, in-house components of variation can be characterized on the basis of a further experiment (or QC data, as long as such data are available and have an appropriate structure).

Total in-house variation is called intermediate precision and should reflect all relevant uncertainty sources except matrix  $bias^6$  – in particular, variation arising from different measurement conditions (i.e. operator, reagent batch, etc.) within the laboratory, along with repeatability.

The structure of the experimental or QC data must allow the distinction between in-house repeatability conditions and intermediate conditions (different day, different technician, different reagent batch, etc.). The uncertainty can then be calculated as follows:

$$u = \sqrt{s_I^2 - s_{r,inhouse}^2 + \frac{s_{r,inhouse}^2}{k}}$$

where  $s_l$  denotes the intermediate standard deviation,  $s_{r,inhouse}$  denotes the repeatability estimate and k denotes the number of replicates whose mean value is taken as the final measurement result.

As explained in Section 8, it is recommended that, at a minimum, N = 12 different in-house measurement conditions (e.g. different days) be represented in the data set.

In the following example, we take the case that QC data are available for 20 different days. (If appropriate QC data are not available and a further experiment is required, N = 12 days are sufficient).

# Table 2:In-houseQCdataforthecalculationofintermediate(in-house)andrepeatability standard deviation values

<sup>&</sup>lt;sup>6</sup> By definition, intermediate precision does not include matrix bias, see 2.22 in VIM [7]. If matrix bias is included, then the term in-house reproducibility is used.

	Result 1	Result 2
Day 1	10.72	12.29
Day 2	4.56	0.90
Day 3	8.79	9.75
Day 4	10.08	6.51
Day 5	12.29	11.32
Day 6	7.95	6.79
Day 7	13.06	14.54
Day 8	11.23	12.09
Day 9	7.31	9.51
Day 10	5.85	5.08
Day 11	7.48	9.12
Day 12	12.59	10.65
Day 13	7.55	6.59
Day 14	12.05	11.15
Day 15	4.86	6.48
Day 16	6.99	7.10
Day 17	7.40	6.75
Day 18	8.85	11.15
Day 19	11.93	10.17
Day 20	8.50	8.29

The between-day and repeatability standard deviation values are calculated as follows.

First we introduce the following notation: the days are indexed i = 1, ..., m (in this example, m = 20); the replicates within each day are indexed j = 1, n (in this example, n = 2); and the individual measurement results are denoted  $x_{ij}$ .

First, compute the overall mean value  $\bar{x}$ , and the day-specific mean values  $\bar{x}_i$ . Then compute the between-day sum of squares:

$$SSB = n \cdot \sum_{i=1}^{m} (\bar{x}_i - \bar{x})^2$$

and the within-day sum of squares:

$$SSW = \sum_{i=1}^{m} \sum_{j=1}^{n} (x_{ij} - \bar{x}_i)^2$$

The in-house repeatability standard deviation  $s_{r,inhouse}$  is then obtained as

$$s_{r,inhouse} = \sqrt{\frac{SSW}{m \cdot (n-1)}}$$

and the between-day standard deviation  $s_D$  is obtained as

$$s_D = \sqrt{\frac{1}{n} \left( \frac{SSB}{m-1} - S_{r,inhouse}^2 \right)}.$$

(If the value under the square root sign is negative, then  $s_D = 0$ .) Finally, the intermediate (in-house) standard deviation is calculated as:

$$s_I = \sqrt{s_D^2 + s_{r,inhouse}^2}.$$

For the data from Table 2, the calculation results are as follows:

## Table 3:Calculation of SSB and SSW on the basis of in-house QC data

Overall mean value <del>x</del>	Day-specific mean values $ar{x_i}$	Differences $\bar{x_i} - \bar{x}$	SSB	Differences $x_{ij} - \bar{x_i}$	Differences $x_{ij} - \bar{x_i}$	SSW
8.91	11.51	2.60	283.05	-0.79	0.79	29.95
	2.73	-6.18		1.83	-1.83	
	9.27	0.36		-0.48	0.48	
	8.29	-0.61		1.79	-1.79	
	11.80	2.90		0.49	-0.49	
	7.37	-1.54		0.58	-0.58	
	13.80	4.90		-0.74	0.74	
	11.66	2.75		-0.43	0.43	
	8.41	-0.50		-1.10	1.10	
	5.46	-3.44		0.39	-0.39	
	8.30	-0.61		-0.82	0.82	
	11.62	2.72		0.97	-0.97	
	7.07	-1.83		0.48	-0.48	
	11.60	2.69		0.45	-0.45	
	5.67	-3.24		-0.81	0.81	
	7.05	-1.86		-0.06	0.06	
	7.08	-1.83		0.32	-0.32	
	10.00	1.09		-1.15	1.15	
	11.05	2.14		0.88	-0.88	
	8.40	-0.51		0.10	-0.10	

The following precision estimates are obtained:

## Table 4: Precision estimates obtained from in-house QC data

S <sub>r,inhouse</sub>	S <sub>D</sub>	$S_I$
1.22	2.59	2.86

## 9.2 **Procedures for characterizing variation across matrices**

In this section it is assumed that heterogeneity between laboratory samples is negligible, and that the measurand is specified in terms of a number of matrices, from which N matrices are selected<sup>7</sup>. Selection should be based on the method's intended use/scope. As explained in Section 8, it is recommended that, at a minimum, N = 12 matrices be included.

A simple approach for characterizing variation across matrices consists in spiking the *N* matrices and obtaining duplicate measurement results in a single laboratory for each matrix. In this manner, variation between the matrices (matrix-specific bias) can be distinguished from variation within each matrix (repeatability error). In this procedure, the matrix is modelled as a random effect, and the result is a standard deviation characterizing variation across all the matrices included in the specification of the measurand.

Example

<sup>&</sup>lt;sup>7</sup> For instance, a number of different apple types, or a number of different cattle breeds.

## Table 5: Data from an experiment for the calculation of the matrix bias

	MV1	MV2
Matrix 1	114.51	112.24
Matrix 2	120.25	111.59
Matrix 3	88.46	86.62
Matrix 4	118.93	102.35
Matrix 5	74.06	80.91
Matrix 6	117.50	102.69
Matrix 7	120.96	109.35
Matrix 8	96.05	92.92
Matrix 9	98.43	87.09
Matrix 10	107.99	117.42
Matrix 11	117.34	126.87
Matrix 12	76.56	109.79

Applying the same calculation procedure as in Section 9.1, the following precision estimates are obtained:

## Table 6:Precision estimates for the calculation of matrix bias

$S_r$	s <sub>matrix</sub>
9.53	12.24

## 9.3 **Procedures for characterizing between-laboratory variation**

Procedure 1: Conduct an interlaboratory validation study with a minimum of N = 12 laboratories and with duplicate measurement results within each laboratory. It is necessary to ensure that heterogeneity between laboratory samples is negligible. In this manner, variation between the laboratories (lab bias) can be distinguished from variation within the laboratories (repeatability error). In this procedure, the laboratory is modelled as a random effect, and the result is a standard deviation characterizing variation across laboratories.

Example

## Table 7:Data from an experiment for the calculation of the lab bias

	MV1	MV2
Lab 1	0.981	1.238
Lab 2	0.182	0.601
Lab 3	1.107	0.994
Lab 4	1.471	1.532
Lab 5	1.169	0.674
Lab 6	0.491	1.271
Lab 7	1.717	0.970
Lab 8	0.931	1.171
Lab 9	1.017	1.248
Lab 10	0.909	0.723
Lab 11	0.812	1.312
Lab 12	1.375	1.719

Applying the same calculation procedure as in Section 9.1, the following precision estimates are obtained:

Table 8:Precision estimates for the calculation of lab bias

S<sub>lab</sub>

 $S_r$ 

Procedure 2: If PT data are available, and a sufficient number of participants (ideally, at least 12) have used the same method – then these data can be used to characterize variation across laboratories. In order to ensure neutral data evaluation and avoid conflicts of interest, the data should come from PT schemes run by competent authorities.

## 9.4 **Procedures for characterizing fundamental variability**

Fundamental variability is a subcomponent of the repeatability error term from the basic model in Section 3 and denotes the irreducible variation between samples which remains even under the highest achievable degree of homogeneity. Fundamental variability reflects heterogeneity at the level of the sample's constituent particles; it has an influence on the uncertainty of measurement results when the target analyte is located on sparsely distributed carrier particles. Fundamental variability appears twice: first, during sampling, and second, during subsampling in the laboratory, i.e. extraction of a test portion after homogenization of the laboratory sample. In practice, nonnegligible fundamental variability can be reduced by modifying the testing procedure in two respects: first, by finer grinding or comminuting or mixing of the test material, and second, by increasing the test portion size.

It should be noted that, while a correct partitioning of observed variability between sampling, subsampling and other uncertainty components is achievable in theory, doing so is difficult in practice *when the fundamental variability is significant*. Take the case that several laboratory samples are collected from the container and assume that the number of carrier particles in the laboratory samples varies randomly between 0 and 10. The fundamental variability between subsamples (test portions) will thus depend on which laboratory sample they were collected from. In such a situation, a correct characterization of fundamental variability would be quite involved. It would be much more efficient to ensure variation regarding carrier particle numbers between laboratory samples were negligible – in other words, to ensure that every single laboratory sample were representative of the container or batch of products, thus eliminating the sampling fundamental variability from the equation. Often, this may be achieved by increasing laboratory sample size; but a more general point is that a correct evaluation of fundamental variability requires an appropriate inclusion of the sampling step, i.e. a consideration of the different steps from sampling to analysis as one single process<sup>8</sup>.

The question thus arises: how can we decide whether fundamental variability is significant? Fundamental variability cannot be characterized by means of classical homogeneity studies such as the standard designs described in ISO 13528 [21] and Guide 35 [8]. Indeed, in these designs, it is not possible to distinguish fundamental variability from sample heterogeneity *per se*, so that the former may be mistaken for the latter.

The following procedure, originally proposed in Uhlig (2020) [22], allows a characterization of fundamental variability.

<u>Step 1</u>

Check whether one of the following criteria are met:

Criterion 1: The in-house repeatability standard deviation is larger than 3 times the expected value.

Criterion 2: The in-house repeatability standard deviation is larger than the Horwitz SD value.

<sup>&</sup>lt;sup>8</sup> Consider the following hypothetical example: a 5 t container contains one single carrier particle with a content of 5 mg, translating to 1 μg/kg analyte average concentration in the container. A 5 kg laboratory sample is collected from the container. Thus, with 99.9 % probability, the laboratory sample will contain no carrier particle, and there will be no fundamental variability in the subsampling step. However, with 0.1 % probability, the laboratory sample will contain the single carrier particle. In such a case, if a 500 g test portion is taken from the laboratory sample, then the analyte concentration in the test portion will be either 0 mg/kg (nine times out of ten) or 10 mg/kg (one time out of ten). This corresponds to a fundamental standard deviation of 3mg/kg for the subsampling step – whereas the actual fundamental standard deviation for the complete sampling + subsampling step is 0.1 mg/kg only. This results from the fact that the analyte concentration in the test portion is either 0 mg/kg (with 99,99 % probability) or 10 mg/kg (with 0,01 % probability). This example shows how restricting the calculation of fundamental variability to the subsampling step can lead to gross misestimation.

Criterion 3: Conspicuous "upper" outliers are present in QC data. For instance, in the QC data provided in Table 2 (Section 9.1), the Day 7 value of 14.54 could be considered such an "upper" outlier. The presence of such outliers constitutes a further indication that the unexpectedly large observed variability may be due to fundamental variability.

If at least one of these criteria is met, proceed to Step 2.

<u>Step 2</u>

Conduct the following experiment:

- 1. Obtain 20 test results under repeatability conditions. Calculate the corresponding variance  $s_1^2$ .
- 2. Increase test portion size by a factor k (e.g. triple test portion size, k = 3). If it is not possible or practical to increase test portion size, grinding and homogenizing a volume corresponding to a k-fold increase in test portion size prior to taking a test portion with the original size is another option.
- 3. Obtain 20 test results under repeatability conditions on the basis of the finely ground test material / increased test portion size. Calculate the corresponding variance  $s_2^2$ .
- 4. If the ratio  $\frac{s_1^2}{s_2^2}$  is greater than 2.17, then calculate the SD characterizing fundamental variability as follows:

$$s_F = \sqrt{\frac{k}{(k-1)} \cdot (s_1^2 - s_2^2)}$$

## Example

## Table 9: Data from an experiment for the calculation of fundamental variability

	Experiment 1: Original test portion size	Experiment 2: Test portion size is tripled
Sample 1	14.0	15.1
Sample 2	11.9	13.8
Sample 3	10.5	11.8
Sample 4	14.9	14.0
Sample 5	13.1	11.4
Sample 6	9.5	15.7
Sample 7	15.6	12.4
Sample 8	18.3	11.5
Sample 9	12.5	12.1
Sample 10	16.4	13.7
Sample 11	18.0	15.8
Sample 12	14.0	12.5
Sample 13	13.0	12.8
Sample 14	20.8	15.1
Sample 15	10.2	11.8
Sample 16	21.5	10.6
Sample 17	13.9	11.1
Sample 18	17.8	12.9
Sample 19	7.7	11.4
Sample 20	12.2	16.3

Note that, in Experiment 1, several conspicuously large values are obtained – an indication that fundamental variability is non-negligible.

The following variances and corresponding ratio are obtained:

# Table 10:Variances and their ratio

$s_{1}^{2}$	$S_{2}^{2}$	$s_1^2/s_2^2$
13.54	3.05	4.44

As can be seen, the ratio  $s_1^2/s_2^2$  is greater than the value 2.17. Accordingly, the fundamental variability is calculated as

$$s_F = \sqrt{\frac{3}{2} \cdot (s_1^2 - s_2^2)} = 3.97.$$

## 10 Influence of measurement uncertainty on sampling plans: examples

In the General guidelines on sampling [12], it is stated that "Codex Methods of Sampling are

designed to ensure that fair and valid sampling procedures are used when food is being tested for compliance with a particular Codex commodity standard". Sample size and acceptance number / acceptability constant for inspection by attributes / variables are determined on the basis of procedures and sampling plans described in ISO standards and/or CODEX guidelines. While measurement uncertainty may be considered irrelevant for inspection by attributes, its impact on inspection by variables must be accounted for.

In the introduction to ISO 3951-1:2013, it is stated that "[i]t is assumed in the body of this part of ISO 3951 that measurement error is negligible [...]". Nonetheless, procedures for increasing the sample size are provided in Annex B of ISO 3951-1 [13] and Annex P of ISO 3951-2 [14] for the case that measurement uncertainty is non-negligible. It is important to note that these procedures are only applicable if "the measurement method is unbiased, i.e. the expected value of the measurement error is zero" (see Annex P.1 in ISO 3951-2:2013 [14]). In such a case, total variability is expressed as

$$\sigma_{total} = \sqrt{\sigma^2 + \sigma_m^2}$$

where  $\sigma$  denotes the process standard deviation and  $\sigma_m$  denotes the measurement standard deviation.

If  $\sigma_m$  is non-negligible (i.e. greater than one tenth of the sampling standard deviation *s* or process standard deviation  $\sigma$ ), the sample size *n* must be increased to either  $n^* = n \cdot (1 + \gamma^2)$  where  $\gamma = \sigma_m / \sigma$  (the process standard deviation  $\sigma$  is known) or  $n^* = n \cdot (1 + \tilde{\gamma}^2)$  where  $\tilde{\gamma}$  is an estimated upper bound of  $\gamma = \sigma_m / \sigma$  (the process standard deviation  $\sigma$  is unknown). The acceptability constant *k* remains unchanged. For further details, see Annex P in ISO 3951-2:2013 [14].

## Example

A lot of 500 items of pre-packaged mineral water is assessed for sodium content. If the measurement uncertainty is not taken into consideration, for an agreed AQL of 2.5 % (maximum concentration 200 mg/L), general inspection level II (default level) a sample of 30 items should be collected for assessment, (ISO 3951-2 [14], Annex A, Table A1 and Annex B, Table B1). The production is well under control and the control charts give a process standard deviation  $\sigma$  of 2 mg/L. The measurement uncertainty standard deviation  $\sigma_m$  is 1 mg/L and is thus non-negligible. With  $\gamma = \sigma_m/\sigma = 0.5$  and  $1 + \gamma^2 = 1.25$  the sample size must be increased to 38.

If there is a bias, the above procedure must be modified. One possibility would be to proceed as follows<sup>9</sup>. The standard deviation of  $\bar{x}$ , the mean across the *n* measurement results, is expressed as

$$\sigma_{\bar{x}} = \sqrt{\frac{\sigma^2 + \sigma_0^2}{n} + \sigma_b^2}$$

where  $\sigma$  denotes the process standard deviation,  $\sigma_0$  denotes the repeatability component of measurement uncertainty (calculated on the basis of the *n* items sampled from the lot), and  $\sigma_b$  represents available information (e.g. the between-lab standard deviation from a method validation study) used to estimate the bias term.

The modified procedure is as follows:

- 1. Increase the sample size under the assumption that there is no measurement error
- 2. Calculate  $d = \frac{1}{n} \frac{\sigma_b^2}{\sigma^2}$
- 3. If  $d \le 0$ , inflated variability due to a bias cannot be compensated for via an increase in sample size.
- 4. If  $d \le \frac{1}{2n}$ , bias compensation via an increase in sample size may not be appropriate due to the large number of samples required. It is then suggested to reduce bias or to use another measurement method.

<sup>&</sup>lt;sup>9</sup> This modified procedure is taken from current stage of development of Annex B of ISO/WD ISO 3951-6 [15].

5. If  $d > \frac{1}{2n}$ , calculate the new sample size as  $n^* = \frac{1 + \frac{\sigma_0^2}{\sigma^2}}{d} = \frac{\sigma^2 + \sigma_0^2}{\frac{\sigma^2}{n} - \sigma_b^2}$ 

Example (continued from previous example)

It is now assumed that there is a method bias and that a  $\sigma_b$  estimate of 0.2 mg/L is available. Accordingly, on the basis of the previously calculated value of n = 38, d is calculated as d = 0.016. Since  $d > \frac{1}{2n} = 0.013$ , the new sample size is calculated as  $n^* = 77$  (with  $\sigma_0 = \sigma_m = 1$  mg/L).

Procedures for bulk sampling are provided in ISO 10725:2000 [16]. As in the case of sampling from packages, these procedures are only valid under the assumption that there is no method bias. Modified procedures for the case that there is a method bias are currently being developed. For now, the discussion is limited to the case that there is no bias.

A *dominant* measurement uncertainty has an effect on the number of test samples per composite sample  $n_T$  as well as the number of measurements per test sample  $n_M$ . The measurement uncertainty is dominant when both the standard deviation of the sampling increment  $\sigma_I$  and the standard deviation between test samples  $\sigma_P$  are far less (one tenth or less) than the measurement standard deviation  $\sigma_M$  (i.e. the measurement uncertainty), which must be known and stable, see Annex B in ISO 10725 [16]. The number of sample increments per composite sample  $n_I$  remains unchanged, no matter whether the measurement uncertainty is dominant or not. The mass of the increments should be sufficiently large to offset the fundamental variability.

## Example

A lot of wheat bulk material is to be assessed for cadmium content (maximum concentration e.g. 0.1 mg/kg). In this example, it is assumed that cadmium concentrations in the lot are homogeneous, resulting in very low standard deviations  $\sigma_I$  and  $\sigma_P$ , estimated as 0.0015 mg/kg and 0.002 mg/kg, respectively. Since the concentrations are very low, a relatively high measurement uncertainty  $\sigma_M = 0.025$  mg/kg is obtained. The discrimination interval D (difference between agreed risk-based acceptance and rejection levels) is 0.02 mg/kg. The measurement standard deviation  $\sigma_M = 0.025$  mg/kg is thus dominant ( $d_I$  is calculated as 0.075). The number of increments per composite sample is  $n_I = 6$ , the number of test samples per composite sample is  $n_T = 2$  and the number of measurements per test sample is  $n_M = 2$  (yielding a product  $n_T \cdot n_M = 4$ , which can be interpreted as a measure of the analytical workload). The combined overall standard deviation  $\sigma_0$  is calculated as  $\sqrt{\frac{n_T \cdot n_M}{n_I} \sigma_I^2 + n_M \sigma_P^2 + \sigma_M^2} \approx 0.03$  mg/kg and divided by the discrimination interval D in order to obtain the relative standard deviation  $d_0 = \sigma_0/D \approx 1.26$ . By means of Table B1 in Annex B of ISO 10725 [16], this relative standard deviation  $d_0$  is used to

means of Table B1 in Annex B of ISO 10725 [16], this relative standard deviation  $d_0$  is used to determine the adjusted number of test samples per composite sample  $n_T = 2$  (i.e.  $n_T$  remains the same) as well as the adjusted number of measurements per test sample  $n_M = 3$ , yielding a product  $n_T \cdot n_M = 6$ .

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## For background information, please read <u>CL 2020/31/OCS-MAS</u> Criteria to select Type II methods from multiple Type III methods

## Inclusion criteria for Type III chemical or physical Methods

- i. A potential Type III method should fulfil the following criteria, in addition to the general criteria for the selection of methods of analysis (cf. Procedural Manual, p. 76):
  - The method is easily accessible, e.g. from SDO websites
  - The method is validated according to an internationally recognised protocol and the validation data published
- ii. All methods should measure the same analyte (chemical entity).
- iii. The validation covers the analytical range for the provision (e.g. MRL).
- iv. The methods are preferably validated on the same matrices.
- v. If the methods contain differing analysis steps (e.g. Vitamin B6 with or without enzymatic digestion), verify that these methods still measure the same provision.
- vi. Check results of proficiency testing in order to detect systematic differences between methods (e.g. NIST <u>https://nvlpubs.nist.gov/nistpubs/ir/2019/NIST.IR.8266.pdf</u>).

## Decision criteria for choosing the best method (=Type II) among multiple Type III methods

- i. The method explicitly validated for the commodity stated should be preferred: e.g. if a method for copper in infant formula is required, a method specifically validated for this commodity should be preferred to a method validated for milk powder.
- ii. The method validated for the larger panel of matrices should be preferred.
- iii. The method where a certified reference material, preferably from a matrix similar to that used in the scope of the method, was included in the validation should be preferred.
- iv. The method with the better specificity should be preferred.
- v. The method with the better precision data (if this precision difference is relevant to the question asked) should be preferred.

Additional considerations for selection Type II when several Type III methods fulfil all above criteria:

- Methods with less safety concerns (i.e. not using toxic solvents or reagents) should be preferred.
- Methods with lowest ethical concerns should be preferred (i.e. which do not use animal testing).

Methods with lowest economic costs should be preferred.